

# IC-RDK 80

### Automatic roll-fed machines separate forming and punching

Automatic roll-fed thermoforming machine for use with combined forming and steel-rule cutting tools and a wide range of downstream machines for further processing. High availability, optimum customer value, easy operability.

The ILLIG IC-RDK 80 automatic pressure forming machine with IC process control and forming/punching technology has a forming area of 756 mm x 565 mm. The ILLIG RDK series machine has become the industry standard. Forming the heated material film with a pre-stretcher and forming air, and in the same cycle separating the formed part from the material web enables the production of formed parts with highprecision trimmed edges, and thus ideal for the automated processing of packaging.

#### **BENEFITS**

- CLEANTIVITY<sup>®</sup> • HIGHEST CYCLE RATES FAST BUILD-UP FORMING PRESSURE GUIDED TOOL CHANGE
- ♠ AUTOMATIC DEFAULT SETTING CALCULATION **DYNAMIC PROCESS OPTIMIZATION**

### **TECHNICAL DATA**

### IC-RDK 80

Automatic roll-fed machines separate forming and punching

 $756\,\mathrm{mm}\,\mathrm{x}\,565\,\mathrm{mm}$ 

 $\mathsf{max.}\,120\,\mathsf{mm}$ 

Forming area

Formed part height

 $\mathsf{max.}\, \mathbf{6}\,\mathsf{bar}$ 

 $\mathsf{max.}\, 55\,\mathsf{cpm}$ 

Forming pressure

Cycle speed

 $\mathsf{max.}\, 750\,\mathsf{kN}$ 

Tool closing force

## **SERVICES**

### **SPARE PARTS**

With machine spare parts we offer our customers worldwide optimal support. Safe, reliable, superior parts for guaranteed quality.



### **SPARE PARTS**



With tool spare parts we offer our customers worldwide optimal support. Safe, reliable, superior parts for guaranteed quality.

### **MONITORING**

Our Monitoring products provide you a competitive advantage. Data analysis via our sercure remote access service, enables you reduced costs and time for trouble shooting and increase the availability of your ILLIG system.



## **SERVICES**



#### PROCESS IMPROVEMENT

Our experts will help you with production or optimize the entire thermoform process to achieve more performance, better product quality and higher machine availability for your ILLIG system.

#### SERVICE AGREEMENTS

With service agreements we provide you support for your ILLIG system over the entire lifecycle.



### **TECHNICAL SERVICES**

Technical Services offers our customers worldwide technical support.



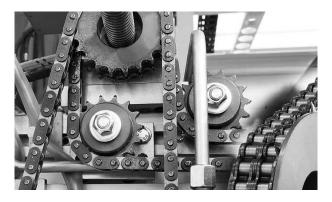
# **SERVICES**

### **TECHNICAL TRAINING**

Master complexity - increase return. In accordance to this motto we educate the delegates to advanced line specialists.



### **UPGRADES**



With upgrades for our machines, our customers can implement new applications and functional enhancements and thus realize new customer requirements, improve profitability and increase their added value in a targeted manner.

### **ACCESSORIES**

ILLIG accessories with ILLIG Quality. High-quality materials with a long lifespan, with targeted use, are a guarantee for optimal work results.

